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BOX PATENT APPLICATION

Sir:

Transmitted herewith for filing is the patent application of Inventor(s): Anthony C. Zuppero and Jawahar M. Gidwani

Entitled: **SOLID STATE SURFACE CATALYSIS REACTOR**

A small entity status filed in prior application, Application No.: 60/186,567, status still proper and desired.

Enclosed are:

- ☒ 58 sheets of specification and 4 sheet(s) of drawing(s).
- ☐ An Assignment of the invention and an Assignment Recordation cover sheet.
- ☐ A verified statement to establish small entity status under 37 C.F.R. §§ 1.9 and 1.27.
- ☒ A declaration/power of attorney (unsigned).
- ☐ An Information Disclosure Statement and form PTO-1449.
- ☒ Other: EXPRESS MAIL CERTIFICATE OF MAILING AND RETURN POSTCARD.

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Respectfully Submitted,

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EXPRESS MAIL NO.: EE642762058US

Eunhee Park
Eunhee Park [Registration No.: 42,976]
BAKER & MCKENZIE
805 THIRD AVENUE
NEW YORK, N.Y. 10022
212-751-5700

[NYC] 336716.1

SOLID STATE SURFACE CATALYSIS REACTOR

5 CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of the U.S.
Provisional Patent Application No. 60/186,567 filed on
March 2, 2000, and entitled SURFACE REACTION STIMULATOR.

10

TECHNICAL FIELD OF THE INVENTION

The present invention relates generally to an energy
generator and more specifically to a method and apparatus
to couple the excitation structure of a semiconductor
substrate to the excitation structure of reactive
adsorbates on the surface of a catalyst.

15

BACKGROUND OF THE INVENTION

20

Recent experimental and theoretical developments in
surface science showed how hot electrons cause heating of
the vibration of molecules or atoms adsorbed on a catalyst
surface. The energy of hot electrons is defined as
electrons with effective temperatures between 600 Kelvin
and 60,000 Kelvin, which means equivalent energies between
0.05 and approximately 5 eV, or many times that of thermal
energy at room temperature. 300 degrees Kelvin is 0.026
eV.

25

It has been discovered that hot electrons that
diffuse to a catalyst metal surface interact strongly with
the adsorbed surface chemicals, also called adsorbates, and
can do so at a rate faster than the process of electrons
thermalizing with the lattice of catalyst metal atoms. It
has also been recently discovered that the adsorbates

30

35

acquire vibrational energy when interacting with hot electrons from the catalyst surface. It has been further discovered that adsorbate vibrational energy strongly enhances the rate of chemical reactions, and in some cases enable reactions that do not occur by thermal means because of the activation energies or chemical thermodynamics involved. Hot electrons stimulate adsorbate chemical reactions on a catalyst surface. The reverse of this process has also been observed, where a surface chemical reaction resulted in the production of hot electrons.

The presence of hot electrons on the surface of the catalyst can cause a pseudo-thermal regime in which the surface vibrations of adsorbate molecules, either against themselves or against the catalyst, are in equilibrium with the temperature of the substrate hot electrons rather than with the physical temperature of the substrate itself. This means the vibrations can be at several thousand degrees while the catalyst is at ambient temperature. Hot electrons excite the adsorbate from the bottom of its adsorption well in a stepwise manner, and may even do so until it overcomes the adsorption barrier and hops to a neighboring potential well, reacts or desorbs.

The hot electron energy or frequency need not exactly match that of the adsorbates. The adsorbate excitation structure is generally very broad, being spread over many frequencies, and the mechanism is often via an electronic excited state. That is, when the adsorbate acquires an electron it transitions to an excited electronic state. Within a few tens of femtoseconds it begins to move outward away from the surface, and then releases the electron. The adsorbate now transitions back to a non-electronic excited state. However, it retains the extra energy given to it by the hot electron. As a result, the adsorbate is in a higher vibration state. The tens of femtosecond lifetime for the process causes a broadband

resonance feature and hence permits an energy mismatch between hot electron and the receiving adsorbate energy levels. The substrate electron in effect deposits energy into a vibration mode of adsorbate reactant, such as the vibration of the atoms in the adsorbate reactant molecule or in the vibration of the adsorbate against the catalyst surface. This process can repeat itself many times, to the point where the adsorbate desorbs. In the literature this is called "Desorption Induced by (Multiple) Electronic Transitions," Abbreviated DIMET or DIET. This is the stimulator process.

The generator process works in reverse. An adsorbate with energy in one of its vibration modes attracts and acquires a cold electron from the catalyst. This causes a transition where the adsorbate with attached electron then becomes a charged adsorbate specie in an excited electron state. Within femtoseconds this specie in the excited electron state decays and ejects an electron. This leaves the adsorbate reactant with less energy in its vibration mode and the electron with excess kinetic energy. The effect is that the energetically excited reactant on the surface of the catalyst gave a fraction of its energy to an electron in the catalyst. This is the generator process.

This generator or reverse process has been observed in laboratories. The detector in this observation used a short circuit Schottky diode to measure an electron flux directly generated by the surface reactions. The laboratory detector measured a current in a short circuit diode, which means the detector generated almost exactly zero power. However, the detector confirmed the existence of the generator mode. Both hot electrons and hot holes were observed, and with energies in excess of the Schottky barrier in silicon, which is of order 0.5 eV.

Hot electrons on a catalyst surface have been shown to accelerate reactions. Experiments with vibrationally

excited Nitrogen Oxide (NO) molecules interacting with a copper (Cu) surface showed thousand-fold enhancement of surface reactivity. Up to near unit reaction probability was observed. In that work, neither reactant translational
5 energy nor surface temperature had a strong effect on the reaction probability, confirming the efficacy of using hot electrons.

In another experiment, carbon monoxide (CO) was oxidized on a ruthenium surface. A 1.5 eV, 110 femtosecond
10 laser pulse duration created the hot electrons. It was observed that sub-picosecond reactions of adsorbed O with CO to produce CO₂ in a reaction that is energetically not possible at all without the hot electrons. This means if one uses thermal energy alone, CO will desorb without
15 reacting.

The efficiency of such hot electrons to impart vibrational energy to just the adsorbates can approach 100%. Nearly 100% desorption of CO from a copper surface was observed. A three order of magnitude increase in
20 reaction rate of NO with Cu was also observed.

This establishes the strong, two way energy transfer between hot electrons and excited adsorbate specie on a metal catalyst surface. The collection of observations leads to both an apparatus and method to couple the
25 excitation structures of the adsorbate reactants adsorbed, chemisorbed or physisorbed on a catalyst surface to the excitation structure of a semiconductor diode in close proximity to the adsorbates.

The semiconductor diode excitation structure is rather
30 simple, consisting of holes in the valence band and electrons in the conduction band. The excitation structure of the chemically reactive adsorbate-catalyst system is dominated by vibrations of the atoms and molecules with themselves and against the substrate, forming energy level
35 bands, and the energy level bands due to electronic

excited states of these specie, where the adsorbates may acquire a transient or permanent charge.

Coupling of these structures occurs mainly by two paths, either directly through the direct, typically
5 ballistic transport of the hot carriers such as hot electrons or hot holes, between adsorbate and semiconductor, or by resonant tunneling of energy. Resonant tunneling couples the two structures through oscillating electric fields produced by the excitation structures in
10 the semiconductor and adsorbate-catalyst system. The coupling is greatly enhanced when the frequencies of the excitations on either side are close to each other.

Hot electrons are the easiest excitation to work with. The current method of choice to produce and inject the hot
15 electrons into a metal catalyst surface relies on a pulsed laser. The usual method to produce these hot electrons is to irradiate the surface of the metal with a short laser pulse, typically with pulse duration in the range of 50 to 1000 femtoseconds and with photon energies of 1 eV or
20 greater (0.2 to 1.5 micron wavelength). The photons are adsorbed and produce electrons with energies between 0 eV and up to the photon energy, splitting the energy with a hot hole, and with hot electron energies averaging approximately half the incident photon energy. A laser,
25 however, is one of the most expensive energy sources available.

A theory to use a solid state metal-insulator-metal junctions to produce resonantly coupled, hot electrons has been proposed. The theoretical suggestion would produce
30 resonance-assisted, hot-electron-induced femtochemical processing at surfaces. The energies relative to the catalyst Fermi level and associated with the metal-insulator junctions is higher than what is now known to be appropriate for surface resonances. No experiments using

this theory are known at this time. No known mention of process reversibility has been claimed.

The use of a neutral semiconductor substrate as the injection mechanism into thin metal overlayers, with photons derived from a pulsed laser as the creator of hot carriers in the semiconductor, was also suggested in the literature. It was suggested that this could be an order of magnitude more efficient for stimulating gas-surface catalytic reactions than using the metal as the photon acceptor. It was suggested that using a semiconductor substrate, metal overlayer and catalyst device to produce hot electrons more efficiently with photons and inject them into a catalyst surface. A critical detail needed to render the process efficiency useful was not addressed in a way needed to assure process efficiency. One must tailor the Schottky junction, the ohmic junction or the almost ohmic junction between the semiconductor and the metal so that the coupling of either hot carriers such as hot electrons or holes is electrically efficient, or so that the resonant tunneling is efficient. The proper use of resonant tunneling and resonance-assisted processes can be valuable components in a useful device and method.

A Schottky junction diode has been used in experiments for hot electron injection into solutions. One of the co-authors of that work suggests that they did not achieve the success they wanted because the surface states associated with the electrolyte cooled the electrons. A catalyst electrode Schottky junction made of n-silicon and platinum metal was used to inject electrons into a reactive electrolyte solution. The platinum thickness was varied from less than the mean free path to several times thicker than the mean free path of hot electrons in platinum. They achieved some success, and also suffered severe problems with interactions between hot electrons and electrolyte. Flooding the surface with liquid electrolyte destroys the

effectiveness of hot electrons. Metal-oxide junction surface states have been an unsolved problem with this approach, where liquids flood the reactive surface.

5 It is now known that outer layers, away from the catalyst surface, of multiple layers of adsorbates that accumulate on the metal-liquid interface trap hot electrons as "polaritons" and render them less useful as a source of prompt reaction stimulators or as generators of excitations. The efficacy of a semiconductor substrate
10 under a metal and catalyst reactive surface is a valuable element. A semiconductor diode is a critical element.

Implicit in all the observations is the efficiency of pulsed operation. In the case of a reaction stimulator, the duration of the pulses generating hot electrons is less
15 than the time associated with electron thermalization with the lattice. In the case of a generator, the sudden burst of chemical reactions causes a flood of hot electrons on the catalyst surface. This in turn causes a flood of electrons in the conduction band of the semiconductor
20 substrate collecting those hot electrons. A sufficiently short burst causes the number of generated electrons to exceed the thermally occurring short circuit electrons, thereby increasing the efficiency of the generation of electricity.

25 Missing in the public domain are methods to tailor the surface of the catalyst to enhance resonant tunneling, to enhance the activation of selected energy bands, to enhance the probability of desired energy transitions, or to enhance the selected reaction pathways.

30

SUMMARY OF THE INVENTION

The present invention is directed to a method and apparatus to couple the excitation structure of a
35 semiconductor substrate to the excitation structure of

reactive adsorbates on the surface of a catalyst.
Preferably, the coupling is reversible. The reversible
reactor uses excitations originating in a semiconductor
substrate to stimulate chemical reactions by the adsorbate
5 species on the surface of a catalyst, and uses the reverse
process to generate excitations in the substrate as the
result of reactions. The method and apparatus when
operated in the stimulator mode uses electrical or other
forms of energy input to the semiconductor substrate to
10 manipulate the reaction path so as to accelerate reactions,
to steer the reactions, to manipulate the forms of energy
produced by the reaction, and to reduce the temperature
needed to stimulate surface catalytic reactions; when
operated in the generator mode the apparatus converts
15 excitation energy of the adsorbate-catalyst system into
electricity or other forms of energy in the semiconductor
substrate; and when operated in the stimulator-generator
mode, may use electricity or other forms of energy to
manipulate reactions and at the same time may generate
20 electricity or other forms of energy from the adsorbate-
catalyst system chemical reaction energy.

In the present invention, electricity or other forms
of energy are used to create and inject excitation energy,
such as hot carriers, into adsorbates on a catalyst surface
25 and to stimulate adsorbate-surface catalytic reactions;
and, because of the reversible nature of the process, one
and the same type of apparatus may also be directed to
collecting excitations that result from surface chemical
reactions, such as hot carriers in a semiconductor
30 substrate, and converting them into electricity or other
forms of energy. In an exemplary embodiment, the present
invention uses electronically energized semiconductor
diodes in a novel way to stimulate the reactions. For
example, in one embodiment, the present invention utilizes
35 a p-n junction as the creator of hot carriers and as the

injection mechanism to couple them into thin metal
overlayer structures of catalyst material and to adsorbates
on the catalyst surface. The same embodiment may use the
same p-n junction to collect hot carriers in the
5 semiconductor diode, forward biasing it and hence
generating electricity.

The present invention includes a hot carrier emitter,
also known as an excitation emitter, in intimate contact
with a catalyst ensemble energy collector also known as a
10 catalytic collector. The excitation emitter includes a
semiconductor diode.

When the apparatus is operated in the stimulator mode,
electrical or other energy input to the semiconductor diode
causes it to generate excitations such as an excess of
15 holes or electrons, and the resulting hot carriers and
resonantly coupled excitation energy is coupled to and
absorbed by the excitation structure of a catalyst-
adsorbate system, thereby stimulating adsorbate chemical
reactions.

20 When the apparatus is operated in the generator mode,
excitation energy originating in a catalyst-adsorbate
system is coupled into semiconductor band excitations,
which can typically cause a forward bias in the
semiconductor and generate electricity or other useful
25 forms of energy.

The semiconductor diode includes an emitter, a diode
junction and a semiconductor base. The emitter, which is
in intimate contact with the catalytic collector, includes
a semiconductor when the diode is a p-n junction diode, or
30 the emitter includes a metal when the diode is a Schottky
diode. The junction is the region of contact between the
emitter and the base. The emitter also includes an
electrical contact. When the hot carrier, semiconductor
excitation, is chosen to be an electron then the base
35 includes an n-type semiconductor and the emitter includes

either p type semiconductor or a metal. When the hot carrier is chosen to be a hole, the base includes p type semiconductor and the emitter includes either n type semiconductor or a metal. The base also includes an electrical contact.

The catalytic collector is placed in intimate contact with the emitter and includes a catalyst, an optional underlayer, and optional reaction accelerator-decelerator materials. Elements of the catalytic collector may be one and the same with elements of the emitter. A surface of the catalyst and of the optional reaction accelerator-decelerator materials comes in intimate contact with the reactant chemicals.

Various regions of a device using this invention may include various and different catalytic collectors, hot carrier emitters and various modes of energy coupling, including ballistic transport and resonant tunneling.

Further features and advantages of the present invention as well as the structure and operation of various embodiments of the present invention are described in detail below with reference to the accompanying drawings. In the drawings, like reference numbers indicate identical or functionally similar elements.

BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings in which:

Figure 1 shows a general schematic cross section of a solid state surface catalysis reactor device of the present invention in one embodiment;

Figure 2 illustrates a cross section of a catalytic collector in one embodiment of the present invention;

Figure 3 shows a cross section of a reaction stimulator device with catalyst clusters forming the catalytic collector;

5 Figure 4 shows a cross section of a solid state surface catalysis reactor device with a thin electrode forming a substrate for catalyst clusters as part of a catalytic collector and also forming the electrical connection for the hot carrier emitter;

10 Figure 5 illustrates a cross section of a solid state surface catalysis reactor with reaction accelerator-decelerator materials surrounding or adjacent to catalyst metal;

15 Figure 6 illustrates a cross section of the solid state surface catalysis reactor having a single metal element that is at the same time an electrical connection to the emitter, the underlayer of the catalytic collector and forming the metal element of a Schottky diode; and

20 Figure 7 shows the electronic energy level diagram for the a solid state surface catalysis reactor, illustrating the regions from the n+ n type base to the adsorbate.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT OF THE INVENTION

25 An exemplary embodiment of the present invention uses electrons as the hot carriers and a p-n junction diode as the semiconductor diode. The base is n type semiconductor and the emitter is an p type semiconductor. A forward bias on the p-n junction diode injects minority carrier
30 electrons into the conduction band of the p type emitter where they become minority carriers. The minority carriers diffuse and migrate to the catalytic collector and may also be resonantly coupled into the excitation structure of the adsorbate-catalyst system provided that the distance from
35 the junction to the catalytic collector is less than

several times the diffusion length of minority carriers in the p type semiconductor. For example, when InSb, InAs, or some alloy of InGaAsSb is the semiconductor, then the diffusion length can range from approximately 100

5 nanometers to several microns.

According to this invention, the minority carrier electrons are injected or resonantly coupled into the catalytic collector with an energy in excess of the Fermi level of the catalytic collector. This excess energy is
10 nearly mono-energetic and has a value approximately equal to the forward bias on the diode. When the semiconductor is a p-n junction diode, the minority carrier energy may be within approximately several kT of the semiconductor band gap energy (kT = thermal energy, 0.026 eV). When the
15 semiconductor diode is a Schottky junction the carrier energy may be within approximately several kT of the energy needed to overcome the Schottky barrier. The electrons with forward bias energy, also called hot electrons, may rapidly permeate on to a surface of the catalyst facing and
20 in intimate contact with reactants if, for example, the distance from the p type semiconductor to the surface in contact with the reactants is less than the several times the energy mean free path of electrons in the catalytic collector.

25 When the catalyst is a metal such as platinum, palladium, rhodium or ruthenium the energy mean free path ranges between 5 and 50 nanometers. When the underlayer is copper or gold the energy mean free path ranges between 50 and 200 nanometers.

30 The flux of hot electrons interacting with the reactant chemicals is approximately that of the diode forward current if the distance from the catalytic collector to the diode junction is within the diffusion length of the emitter semiconductor and energy mean free

path lengths of the catalyst and underlayer, as specified herein. Hot electrons interact strongly with adsorbates.

Another aspect of the present invention uses a Schottky diode designed to have a low barrier height, also referred to as a tunneling junction. Such a device is constructed by choosing the doping between the metal and the semiconductor of the Schottky junction to be intermediate between the very high doping used to make an almost ohmic junction, typical for making electrical contacts with the semiconductor, and the medium doping used to make a normal Schottky diode. The doping controls the width of the depletion region and hence the strength of the Schottky barrier. The value of the doping may be chosen between degenerate or high doping and conventional or moderate doping, depending on the application.

When the semiconductor is silicon and the metal is any metal associated with the catalytic collector then the doping may be adjusted to an effective value of order 0.1 eV. High doping in silicon yields effectively 0.0 eV barrier and normal doping yields barriers typically between 0.5 and 1.5 eV barrier. This tunneling junction Schottky diode permits the use of common semiconductor materials such as silicon. The use of such a diode is appropriate for use in the generator mode where reactions are pulsed.

With the methods and apparatus provided in either the p-n junction diode or the Schottky junction embodiment of the present invention, the semiconductor diode injects hot carriers or resonantly couples the carriers and with energy approximately equal to the energy of the diode forward bias voltage into the adsorbates on a surface of the catalytic collector. With the methods and apparatus provided in this invention, the energy of the injected electrons may be chosen by the user so as to steer reactions and to drive reactions in selected modes or pathways, including reaction paths inaccessible to thermal processes.

Another novel aspect of the present invention is the reversible nature of the present invention. For example, the inverse of the stimulation process is the collection of electrons generated by adsorbates reacting on the catalytic collector and the resonant coupling of energy into the semiconductor diode, creating carriers such as conduction band electrons or valence band holes. The catalytic collector acts like a collector of hot electrons generated by adsorbate chemical reaction energy instead of a collector of hot electrons generated by the hot carrier emitter. The catalytic collector couples excitations from the adsorbates to the semiconductor, instead of from the semiconductor to the adsorbates. The hot carrier emitter gets its hot electrons from the catalytic collector instead of from the diode junction. The hot carrier emitter may generate its electrons by resonant coupling of energy from the excitation structure of the adsorbate-catalyst system. The hot electrons go into the diode junction towards the base instead of out of the diode junction from the base. In so doing, the hot electrons maintain a forward bias on the diode, thereby generating electricity. This reversible nature of the present invention permits the device to generate electricity as a direct result of chemical reactions. This is a generator mode.

This same device may operate both in a stimulator and generator mode simultaneously, and thereby generate electricity more efficiently than operation in the generator mode alone. Operated in this way, the stimulator apparatus triggers and stimulates adsorbate reactions by the application of electricity or other forms of energy to the semiconductor diode. This initiates and causes the reactions to complete in a short time, for example, in the order of picoseconds. The burst of reactions result in a high peak power burst of chemical reactions, with concomitant release of electrons. The resulting flood of

electrons may then be collected, thereby generating
electricity. The resulting electrons may also stimulate
more chemical reactions and may initiate a chain reaction
analogous to an explosion or detonation. The result is a
5 form of surface explosion. The electrons may then generate
electricity much more efficiently in the semiconductor
diode. The electric generating efficiency of a diode is a
strong function of the peak power, and the stimulator may
create a condition where the reactions achieve such high
10 power.

When the device is operated in the stimulator mode,
energy may be collected in any manner including by
operating the solid state surface catalytic reactor in the
generator mode. Other modes of collecting energy include
15 but are not limited to collecting radiations emanating from
reactions that have been stimulated, or by collecting heat,
or by collecting the reaction products themselves, or by
capturing the kinetic energy of the products as they
desorb, or by collecting the phonons, or by stimulating and
20 collecting coherent acoustic or optical radiation, or by
stimulation of piezoelectric devices.

When the device is operated in the generator mode,
stimulation may be achieved in any manner, including by
operating the solid state surface catalytic reactor in the
25 generator mode. Other modes of stimulation include but are
not limited to stimulation using pulsed laser light, a
simple light flash, or the hot carriers generated on other
regions of the device by other reactions whose energy
outputs may include hot carriers and other catalytic
30 products that stimulate reactions.

With the p-n junction semiconductor in the present
invention, semiconductors with band gaps starting from
approximately 0.05 eV to 5 eV may be used with room
temperature heat sink operation, and band gaps less than
35 0.05 eV may be used when the system is operated at lower

than room temperature. This does not preclude using materials with higher bandgaps, such as insulators like CaF₂ with 12 eV bandgap, or any other material with higher bandgap. In particular, the commonly used InSb and
5 InGaAsSb materials have band gaps that may be continuously chosen in the range 0.1 to 1.5 eV by suitable choice of the In / Ga ratio and the As / Sb ratio. The resulting range of band gaps lie precisely in the range of energies associated with hydrocarbon chemical bonds. The InSb material
10 produces 0.18 eV electrons, which is ideal for favoring reaction stimulation Vs desorption, because higher energy electrons may stimulate an undesirable large fraction of desorptions, as opposed to surface reactions.

The p-n junction embodiment of this invention provides
15 a substrate whose energy levels match the excited state energy levels of the adsorbates. This greatly enhances resonant transfers, in either direction, that is, to or from the adsorbate. The metals of the catalytic collector provide a resonant tunneling coupling, for example, via
20 plasmons, between the adsorbate and the semiconductor substrate. The resonant tunneling coupling effectively connects the energy band structure of the substrate to the energy band structure of the adsorbates. An ohmic or almost ohmic junction between the catalytic collector and
25 the semiconductor effectively pins the Fermi level of the catalytic collector to the valence band of the semiconductor. The conduction band of the semiconductor, being higher than the valence band by an amount equal to the band gap of the semiconductor, then appears above the
30 Fermi level of the catalytic collector by the same amount, namely the band gap energy. Since the bandgap may be chosen from a palate between 0.05 to 5 eV, the bandgap energy may be made to match nearly any energy level of the system having the adsorbate and the catalytic collector.
35 By choosing the semiconductor band gap to match the energy

level of an adsorbate on the catalytic collector, one may effectively couple the two together through the well known and commonly used process of resonant tunneling. Resonant tunneling greatly increases the cross section for the transfer of energy.

This is useful in the stimulator mode to steer reactions because selected energy levels of the adsorbate may be resonantly activated by hot carriers coming from the semiconductor. This is useful in the generator mode because excited vibration states of adsorbates may be coupled resonantly to the semiconductor, enhancing energy transfer. This is useful in the stimulator-generator mode because the stimulator can trigger and initiate adsorbate reactions, using a relatively small stimulator energy, and the reactions may then spread in a manner analogous to an explosion or detonation on the surface catalytic collector exposed to reactants, which release hot carriers. The hot carriers may then generate electricity at a rate faster than they lose energy by generating heat.

In one embodiment, hot carrier emitters are fabricated using degeneratively doped or highly doped p-n junctions. In this embodiment, the switching speed can approach that of the Schottky junction because of the high carrier densities, and also because the high semiconductor doping densities form abrupt junctions, similar to that of a Schottky diode. High switching speed enhances the ability to pulse the stimulator and cause high peak power reactions. Next, the p-n junction may provide lower energy hot carriers, as low as 0.05 eV and certainly below 0.4 eV, and determined by the chosen bandgap. The p-n junction may provide very high energy monochromatic hot carriers, with energies equal to the semiconductor band gap, which exceed 5 eV for known devices. The p-n junction provides a much longer diffusion dimension than that of the Schottky junction, between 200 nanometers and several microns, over

which the hot carrier can migrate and interact with surface catalysts, permitting much larger and manufacturable semiconductor devices. Further, highly doped or degeneratively doped semiconductor junctions may be
5 produced with nearly ohmic contacts, mitigating the surface state problems.

Another novel aspect of the present invention is the co-location of both an electrically powered reaction stimulator and its inverse, a reaction driven electric
10 generator. The stimulation causes a high rate of reaction, resulting in high peak power which in turn makes the energy generator more efficient.

In another novel aspect, the present invention allows the device to act as both stimulator and generator. The
15 uses of combined reaction stimulation include: 1) controlling catalytic reactions; 2) monitoring those reactions using the generated electrical signal; 3) accelerating reactions on catalysts that have undesirable slow reaction rates but highly desirable selectivity; 4)
20 causing non-thermal steering of reaction paths; 5) stimulating extremely rapid surface chain reactions to achieve high peak power while maintaining low average power; 6) causing chemical reaction temperatures like that of the hot carriers in the catalyst, which may be far in
25 excess of the catalyst physical temperature; 7) in the stimulator-generator mode, using one type of stimulator to pulse the device to make electricity and another type to cause a self cleaning of the device, for example to remove unwanted chemical byproduct that may build up and
30 accumulate with use, 8) initiating reaction avalanches such that the chemical reactions create their own hot carriers, forcing hot carriers to diffuse in the reverse direction, and causing the device to be an electric generator.

As described hereinabove, the present invention is
35 directed to various aspects of the methods and devices that

stimulate and manipulate chemical reactions using electrical energy input on selected catalyst surfaces, and that produce electrical energy through an inverse process.

For example, the present invention is directed to a method and apparatus for making a device that will generate hot carriers, especially hot electrons, transport them and couple them to reactant adsorbates on a catalyst surface and cause such adsorbates to acquire an effective vibrational temperature in excess of the temperature of the catalytic surface. Vibrational energy and temperature are used interchangeably. Energy is the product of the Boltzman constant and absolute temperature. Such an effective vibrational temperature in turn accelerates the reaction rates on the catalyst. Excited vibrational states of atomic and molecular adsorbates, both against the catalyst surface and internal to the adsorbates, are observed to be orders of magnitude more reactive than adsorbates in ground states. The methods and apparatus of the present invention increase adsorbate vibrational energy or temperature using an electrical stimulus without appreciably increasing the substrate thermal energy or temperature.

In another aspect, the present invention is directed to methods and apparatus for reversing the above-described process, wherein excitation energies, electrons or holes generated by chemical reactions described herein above are converted coupled into a semiconductor substrate and into electricity.

Accordingly, one aspect of the present invention is directed to a reaction stimulator method and device to use electricity to create energetic carriers, particularly hot electrons, in a hot carrier emitter and inject those carriers efficiently into a catalytic collector. Preferably, the catalyst or substrate temperature need not be raised during the reaction stimulation.

In another aspect, the present invention is directed to methods and apparatus for a reaction stimulator - generator that efficiently collects energetic carriers generated by reactions on a catalyst surface, particularly hot electrons, and cause them to charge a forward biased diode through an emitter-base junction, thereby generating electricity.

In another aspect, the present invention is directed to a reaction stimulator that injects hot carriers or hot electrons with the range of energies needed to selectively favor desired types of surface chemical reactions. Preferably, the reaction stimulator is simple in design, rugged in construction, and economical to manufacture.

In another aspect, the present invention is directed to a reaction stimulator that is reversible, wherein the diffusion of hot carriers may proceed in either direction, that is, either from a chemical adsorbate reaction to a hot carrier emitter, which generates electricity, or from a hot carrier emitter to a chemical adsorbate, which uses electricity to stimulate reactions.

In yet another aspect, the present invention uses the heat of vaporization of a reactant as a coolant for the operation of the semiconductor junction.

Accordingly, the method to stimulate reactions includes using electrical energy to forward bias a semiconductor diode, wherein an electric potential across the electrical contacts of the semiconductor diode creates hot carriers such as hot electrons that diffuse out of the diode junction and are transported through the catalytic collector to the chemical adsorbate, thereby stimulating the adsorbate to react.

Accordingly, the method to generate electricity includes creating hot carriers in the catalytic collector using chemical adsorbate reaction energy and transporting or coupling the hot carriers into the junction of the

semiconductor diode, causing the diode to become forward biased and thereby generating electricity.

5 The method also includes utilizing a carrier diffusion process that transports the energetic carriers such as hot electrons to and from the diode junction to the catalytic collector.

10 The method also includes using a catalytic collector either to collect hot carriers provided by the emitter to transport or couple them to a chemical adsorbate on a catalyst surface or to optional reaction accelerator-decelerator materials, or, the reverse process, to collect hot carriers generated by the chemical adsorbate on a catalyst or optional reaction accelerator-decelerator materials and transport or couple them to an emitter.

15 The method also includes forming metal clusters, layers, atomically uniform monolayers, surface structures, crystalline layers or 1, 2 or 3 dimensional quantum confinement structures such as quantum dots, quantum stadia, quantum corrals and quantum wells from materials comprising the catalytic collector. The method includes
20 using such layers and quantum confinement structures to tailor the density of electron and hole states of the materials, which in turn cause favorable conditions for the formation of or reaction with hot carriers. Such conditions
25 include depletion of the number of electrons available for the decay of vibrational energies of the adsorbate-substrate system with values of transition energy less than that of the bandgap of the substrate.

30 This invention includes a surface catalyst reactor with tailored electron density of states and tailored energy decay modes. For example, the electron density of states may be modified by forming ordered, electron-reflective or hole-reflective structures of material on the catalytic collector surface exposed to reactants.

The method of this invention includes tailoring the carrier density of states near the Fermi surface of the catalytic collector so as to enhance the probability of forming electron-hole pairs with the desired energy distributions and for enhancing stimulation of resonant tunneling coupling of vibration states of the adsorbate-substrate system. Such tailoring may include forming and tailoring of the hot electron Fabry-Pérot modes of a thin-film electron interferometer.

10 The electron density of states may also be modified by forming electron interferometer structures using catalyst and other substrate materials to form structures to cause multiple path reflections of electrons including but not limited to steps, channels, stadia, corrals, pyramids, polygons, valleys, walls, periodic reflectors, and chaotic reflectors.

15 The method also may include using combinations of different catalyst materials and of optional reaction accelerator-decelerator materials as part of the catalytic collector, and of forming such materials in any geometry, including but not limited to pillars, islands, clusters, interdigital and random structures and stripes.

20 The method also may include choosing catalyst and optimal accelerator-decelerator materials that delay or retard reactions of adsorbates, so that use of the stimulation mode may better control the reaction rates. Such materials may be part of the catalyst itself, adjacent to the catalyst, and may be expendables carried by the fuel - oxidizer mixture.

25 The method also may include choosing catalyst materials with Debye frequency lower than that of the desired hot carrier energy, to enhance the probability that the hot electron will interact with the adsorbate rather than with the phonon vibrations of the catalyst.

The shape of the device may fit contours specified by the user because the basic shape is determined by elements that are only limited in thickness by the dimensions of the semiconductor and in length and breadth by the ability to cut or form parts, which limitations permit component dimensions with less than 10 microns. This permits device contouring to nearly any macroscopic physical shape.

The method also includes using pulsed stimulation. Pulsed operation stimulates the reactions to occur with high peak power and short duration. This permits the device to remain relatively cool during the longer periods of zero stimulation after the reactions have completed and it permits the reactions to occur at a high temperature and high peak power during the relatively short periods of pulsed stimulation. Pulsing allows reactions to occur before thermal processes cause the reactions to occur. Pulsing permits the complete depletion of reactants in a time shorter than they can be replenished by the reactant gas mixture, that is, through gas kinetic means.

The method also includes using an optional underlayer material as part of the catalytic collector. The underlayer may be a metal such as copper, gold, silver or aluminum, and is chosen to be compatible with obtaining the desired properties with the semiconductor component of the hot carrier emitter. One desired property is an ohmic or almost ohmic junction. The underlayer may be used as an electrical connection in the hot carrier emitter and may also be used as an electrical connection to the catalytic collector. The underlayer may be used as a substrate upon which to fabricate catalyst structures, more underlayers or specified geometries and crystal orientations of materials deposited as part of the catalytic collector, or to tailor the lattice constants of materials deposited on the underlayer.

The method also includes limiting the thickness of the underlayer to less than several energy mean free paths of the hot carrier chosen for the device. For example, any underlayer may be between one monolayer (approximately 0.3 nanometers) and 50 nanometers when the underlayer metal includes but is not limited to platinum, nickel, palladium, rhodium, rhenium, copper, gold, silver or aluminum.

The method includes enclosing all or selected components of the device in an optical cavity tuned to an energy associated with the excitation structure of the semiconductor, or of the catalytic collector or of the adsorbates or of some combination of these elements.

An apparatus to stimulate reactions or to generate electricity according to the present invention includes a hot carrier emitter and a catalytic collector. The hot carrier emitter belonging to this apparatus includes a semiconductor diode. The semiconductor diode includes a semiconductor base, a diode junction also called an emitter-base junction, and an emitter. The emitter includes a semiconductor or a metal as a diode element. The apparatus may also include a first electrical connection to the emitter and a second electrical connection to the base.

An apparatus to stimulate reactions or to generate electricity according to the present invention may include an optional optical cavity tuned to a desired energy level transition of either the excitation structure of the semiconductor or of the system including the catalytic collector and chemical adsorbate. Such cavities may include and are not limited to metal and dielectric microcavities, periodic structures that exhibit photonic band gap properties, fabrey-perot cavities, textured mirrors, distributed Bragg reflectors, single and coupled semiconductor microcavities, external cavities with a wavelength filter or a large dispersion, quantum dot vertical cavities, microdisk cavities, quantum dot

microdisk cavities, laser waveguides with or without cladding, dielectric slab waveguides, cavities associated electromagnetic surface waves, also called surface plasmons, at a metal-semiconductor interface where no
5 additional confinement layer is needed, chaotic resonators, optical resonators with deformed cross section, resonator designs that incorporate chaotic ray motion, and symmetric resonators with whispering-gallery modes.

In one embodiment, the hot carriers are electrons, the
10 diode is a p-n junction made of InSb with n type base and p type emitter and the catalytic collector is located or co-located in the proximity of the emitter electrical contact. The catalyst ensemble includes a catalyst metal such as any alloy of platinum and palladium and deposited in a surface
15 structure, cluster or quantum confined structure. The configuration or geometry of the catalyst, for example, is such that the distance to the semiconductor from regions of catalyst exposed to adsorbates is predominantly less than 3 times the energy mean free path in platinum, which mean
20 free path is approximately 20 nm. The catalyst metal is in direct contact with the semiconductor of the emitter, which semiconductor is degeneratively doped to form an ohmic or tunneling junction. In this embodiment, the p-n junction is formed a distance from the catalytic collector that is
25 less than 3 times the diffusion distance for electrons in the conduction band of p type InSb, which diffusion distance may be as little as 200 nanometers. The device may be operated in the stimulator mode, the generator mode or the stimulator-generator mode, and where the hot
30 electrons may be created either by the chemical adsorbate reactions or by electrical energy input to the semiconductor diode.

The reversible solid state surface catalysis excitation transfer reaction apparatus in the present
35 invention couples the excitation band structures of the

adsorbate-catalyst system with the excitation band structure of the semiconductor substrate. The apparatus may be designed to operate on gaseous reactants. In the generator mode, the energies of excitations associated with chemical reactions of adsorbates on and with the surface of a catalytic collector are converted into excitations such as hot carriers and electromagnetic fields.

The energies of excitations associated with reactions of adsorbates include excited reactant molecular vibrations, molecule-surface vibrations, atom-surface vibrations, adsorption reactions, chemical reactions and excited electronic states. The converted excitations such as hot carriers and electromagnetic fields are transported to the excitation emitter where semiconductor or emitter excitations are created and may be converted into useful forms of energy. The emitter excitations include minority carriers, hot carriers, carrier diffusion, coupling electric fields, excitons, and plasmons in the semiconductor.

Also, in the generator mode, pulses of excitation energies associated with chemical reactions of adsorbates occurring on and with the surface of a catalytic collector, such as excited reactant molecular vibrations, molecule-surface vibrations, atom-surface vibrations, adsorption reactions, chemical reactions and excited electronic states, may be converted into excitations such as hot carriers and electromagnetic fields. These excitations are transported to an emitter or the excitation emitter where excitations such as minority carriers, hot carriers, carrier diffusion, coupling electric fields, excitons, and plasmons in the semiconductor are created and may be converted into useful forms of energy.

In one embodiment, the excitation emitter and the catalytic collector may share a component common to both of them.

Figure 1 illustrates a general schematic cross section of a solid state surface catalysis reactor device. The device 100 comprises an emitter 102 and a catalytic collector 104, formed on a base 108. A semiconductor p-n junction 110 is formed between the emitter 102 and the base 108. An emitter electrical connection 114 and catalytic collector 104 are arranged as shown in Figure 1. A base electrical connection 112 is also arranged in contact with the base 108 as shown in Figure 1. Reactants and products interact on the catalyst surface 116 of the catalytic collector 104. The reactants may include but are not limited to the hydrocarbon chains, ethane, ethylene, propane, propylene, propene, butane, butene, cetane, isomers thereof.

In the stimulation mode, the device 100 utilizes electrical energy to create energetic carriers, also referred to as hot carriers or hot electrons. The hot carriers diffuse into the catalytic collector 104, interact strongly with reactants on the catalyst surface 116 and accelerate the reactions to produce reaction products. The stimulated reactions may cause a chain reaction or the equivalent of a surface explosions. The stimulated reactions may also cause an autocatalyzed chain reaction.

In the generation mode, the hot electrons, generated by chemical reactions occurring on the catalyst surface 116 and diffusing across the junction 110, for example, a p-n junction, cause a forward bias across the junction and generate electrical energy.

In an exemplary embodiment, a p-n junction is used with p type emitter and n-type base to create hot electrons. Accordingly, the junction 110 may be forward biased. When the hot carrier is a hot electron, as opposed to a hot hole, the junction may be a p-n junction with p type emitter and n-type base. Alternatively, the junction

may be a Schottky junction with a metal emitter and n-type semiconductor base.

In the stimulation mode, the forward biased junction 110 creates hot electrons. For example, when the base contact 112 is biased negative and the emitter contact 114 is biased positive, hot electrons are created in the junction 110. The hot electrons diffuse through the emitter 102 and ballistically transport through the catalytic collector 104 to the catalyst surface 116.

In the generator mode, hot electrons originating on the catalyst surface 116 may also ballistically transport through the catalytic collector 104 and diffuse to the junction 110, causing the emitter-base junction diode 110 to become forward biased.

For example, when hot electrons transport and diffuse from the catalyst surface 116 to the junction 110, the base contact 112 becomes biased negative and the emitter contact 114 becomes biased positive, and the diode in the present invention becomes an electron source instead of a sink.

These hot electrons migrate or diffuse to or from the emitter 102, and to or from the catalyst surface 116. Accordingly, in an exemplary embodiment, the distance from the diode junction 110 to the adsorbates on the surface of the catalyst 116 is formed to be less than the distance over which the energy of these carriers degrades. This distance is generally less than several times the energy mean free path of such energetic hot electrons when evaluated over the path from the emitter-base junction 110 to the adsorbates on the catalyst surface 116.

Using the process described herein above, reactants adsorbing on the catalyst surfaces become vibrationally excited by the hot electrons, which excitation accelerates the reaction and forms products. Using these means, hot electrons created by the reactants adsorbed on the

collector catalyst ensemble create a potential in the forward biased diode.

In an exemplary embodiment of the present invention, the catalytic collector 104 includes catalyst materials in
5 layers, clusters, atomically uniform monolayers, or surface structures. Preferably, the layers or clusters have thickness dimension less than several times the total energy mean free path of hot electrons in the catalyst. The layers or clusters are formed close enough to the diode
10 junction 110 such that hot electrons may diffuse directly between the junction 110 and the catalyst surface 116.

The total energy mean free path of hot electrons in catalysts such as platinum or palladium is of order 20 nanometers and is far shorter than in Au, Ag or Cu.
15 Therefore, according to an exemplary embodiment, catalyst clusters or layers are fabricated with cluster, layer thickness or thickness dimension less than this smaller value. For example, the electron energy lifetime has been measured in Tantalum, a representative transition metal
20 electronically similar to the platinum group, and is of order 15 fs. The calculated lifetime in palladium based on the Fermi inverse square scaling would be 600 fs at 0.3 eV and giving a total energy mean free path of 840 nanometers. Instead of this optimistic large value, it is presumed the
25 lifetime is as poor as that measured in tantalum. This gives a total energy mean free path in platinum or palladium of order 21 nanometers. In this embodiment, the catalyst dimension is less than the measured energy mean free path of the hot electrons. These arguments concerning
30 the total thickness of an underlayer, which is the electrical connection to the catalyst, and the catalyst, are only to assert that the path taken by the hot carrier through such catalyst and underlayer shall not be so long as to significantly degrade the hot carrier energy, and any
35 dimension satisfying this condition is acceptable.

Preferably, the methods provided in the present invention generate electrons that have energies in the range that favor reaction over desorption. These energies are in the range 0.05 to 0.4 eV. Similarly, the method to
5 collect electrons generated by chemical reactions on the catalyst surfaces collect electrons whose energies are also in the range of 0.05 to 0.4 eV. Accordingly, a semiconductor material with band gap less than approximately 0.4 eV may be used. Examples of such
10 semiconductor material include indium antimonide (InSb) or indium arsenide (InAs) which have band gaps of 0.18 eV and 0.35 eV, respectively. The energetic electrons produced with these semiconductors have energy approximately equal to the band gap in the p type semiconductor emitter. Hot
15 electrons diffusing back into the n-type base generate electric potentials whose magnitude approaches the band gap energy. Generally, the value of the band gap is selected based on the nature of the reactants and the energies associated with their surface activity.

20 In an exemplary embodiment, the catalyst clusters may further include activators, de-activators, decelerator or accelerators placed in their proximity, such as oxides or other materials, as shown in cross section in Figure 2. Figure 2 illustrates a cross section 200 of a catalytic
25 collector including reaction accelerator-decelerator materials 206 adjacent to and co-located with the catalyst materials 202. As shown, the hot electron catalytic collector includes the catalyst materials 202, an optional thin electrode underlayer 204, and reaction accelerator-
30 decelerator materials 206 such as oxides. For example, oxides of the catalyst itself, of cerium, titanium or aluminum may be formed between the catalyst islands or layers. The total dimension of the catalyst and thin electrode underlayer 204 is preferably less than several
35 times the total energy mean free path of a hot electron.

Figures 3, 4, and 5 illustrate several different embodiments of the catalytic collector used in a solid state surface catalysis reactor of the present invention. As shown in the Figures, the catalytic collector may include catalyst material such as islands that reside directly on the semiconductor (Figure 3), or of catalysts on a thin electrode underlayer (Figure 4) which also forms the electrical connection for the hot carrier emitter, or catalysts with reaction accelerator-decelerator materials surrounding or adjacent to the catalysts, all residing on a thin electrode underlayer which also forms the electrical connection for the hot carrier emitter (Figure 5).

The catalyst may include materials such as Au, Ag, Pt, Pd, Cu, In, Fe, Ni, Sn, and Mo. The catalyst may be formed into structures including metal clusters, pillars, islands, layers, crystalline layers, atomically uniform monolayers, interdigital and random structures, stripes, or surface structures. The catalyst may also be formed into one, two, or three dimensional quantum confinement structures such as quantum dots, quantum stadia, quantum corrals and quantum wells.

Figure 3 shows a cross section 300 of the solid state surface catalysis reactor device comprising a hot carrier emitter where the carrier is an electron, a catalytic collector. The catalytic collector ensemble includes catalyst islands 302, preferably formed such that the distance to the semiconductor 304 less than the three times the total energy mean free path of the hot electron in the catalyst 302. Preferably, the catalyst islands 302 are bonded to the p doped or heavily p doped, p+ region of the semiconductor 304. In one embodiment, the catalyst materials 302 are spread over the surface of the semiconductor. In another embodiment, the catalyst is formed with surface structures containing atomically uniform monolayers.

The hot, for example, electron, carrier emitter includes the semiconductor diode formed by negative electrode 306 in contact with n type semiconductor 308, p type semiconductor 312, p-n junction 310 formed between the n type semiconductor 308 and the p type semiconductor 312, p doped or heavily p doped p+ semiconductor 304, and positive electrode 314.

Figure 4 illustrates a cross section 400 of a solid state surface catalysis reactor device with thin electrode 402 forming a substrate for catalyst structures. In this embodiment, the catalytic collector includes a thin electrode underlayer 402, catalyst structures 404 and a bus bar electrical connection 406 in electrical contact with the thin electrode underlayer 402. The hot electron emitter includes a semiconductor diode formed by negative electrical connection 408, n-type semiconductor 410, p-n junction 412, p type semiconductor 414, p doped or heavily p doped p+ semiconductor 416, and thin electrode underlayer 402. As shown, the thin electrode underlayer 402 may be common to the hot electron emitter and the catalytic collector. The thin electrode underlayer 402 may be a thin positive electrode. The thin electrode underlayer 402 is preferably selected from those materials that make an ohmic or almost ohmic junction to the semiconductor.

The thin electrode underlayer 402 provided in the present invention forms ohmic or almost ohmic junctions to the semiconductor 416 while also providing a path for hot electrons to enter or leave the catalyst 404. With some selection of combinations of catalyst metal and semiconductor, the ohmic properties of the junction between the semiconductor 416 and catalyst 404 may form a Schottky junction instead. In cases where a Schottky junction is formed, a layer of metal, i.e., the thin electrode underlayer 402 is used as the means to form a practically ohmic junction, which may be almost ohmic or a tunneling

Schottky junction. The catalyst clusters or layers 404 are then placed on top of the thin electrode underlayer metal 402. In an exemplary embodiment, the thickness of the electrode underlayer 402 is selected to be much less than the energy mean free path of the hot electrons passing through it.

For 0.3 eV electrons in commonly used contact metals such as silver ("Ag"), gold ("Au"), and copper ("Cu"), the electron energy lifetime exceeds 200 femtoseconds and the electron velocity is of order 1.4×10^6 meters/second. The resulting energy mean free path is therefore of order 280 nanometers. This permits the underlayer electrical contact to the semiconductor to be an order of magnitude thicker than the catalytic collector and enhances manufacturability. Thin, 1 to 5 nanometer ("nm") layers of Au, Ag and Cu conductors are routinely fabricated on semiconductors, permitting a thin layer to form the ohmic or almost ohmic contact with semiconductor. This thin layer, e.g., the thin electrode 402, assures that the Fermi level of the catalyst and the Fermi level of the p type semiconductor emitter are the same or practically the same. In this embodiment, a thin, 1 to 20 nm layer of metal such as Au, Ag or Cu may be used as the electrode 402 or substrate for the catalyst ensemble. It should further be appreciated that the present invention does not limit the choice of contact metal used to form the electrode to Au, Ag or Cu, and other metals, alloys or semi-metals may be selected to form at least a nearly ohmic junction with the semiconductor.

For the embodiment in which the hot electron emitter includes a heavily doped semiconductor, for example as shown in 304 of Figure 3 and in 416 of Figure 4, the material used for the thin electrode 402 may be selected so that the junction between the electrode 402 and the heavily doped semiconductor 416 forms at least an almost ohmic

junction. Preferably, the junction formed is an ohmic junction. To form an ohmic junction or an almost ohmic junction, the semiconductor doping is selected sufficiently high so that the dimension or thickness of any Schottky barrier formed by this junction is sufficiently small that electron tunneling dominates the current flow. Accordingly, the p type semiconductor may be heavily or degeneratively doped near the region of contact with the metal. Such heavy doping occurs when the dopant concentration exceeds approximately $1e18$ per cubic centimeter. Figure 3 shows this heavily doped region near both the emitter electrical connection 314 and catalyst clusters 302. Figure 4 shows this heavily doped region 416 in contact with the thin electrode underlayer 402.

As an example, a preferred doping of $2e19$ per cc donors in InSb or InAs is considered to be such a heavy doping. Degenerative doping of the semiconductor to $2e20$ per cc and bonding a suitable metal, such as Au, Ag, or Cu, as the thin metal contact can make an almost ohmic electrical connection to the semiconductor. Nearly any metal may form such an almost ohmic junction because the junction dimension under heavy or degenerative doping is of order 1 nanometer or less, and at this dimension tunneling across the junction is predominating. A junction of this type typically has characteristic p-n junction dimension of order 3 nanometers or less and electron diffusion length in the emitter and collector regions in excess of 1 micron. The dimension may be limited by Auger recombination. Therefore, the junction between the emitter and the catalytic collector elements of the present invention can be readily constructed since .1 micron thickness and greater dimension is routinely achieved in practice.

The thin electrode is bonded to the p type semiconductor surface. The catalyst clusters or layers are

placed on the thin electrode and preferably near to the p-n junction. "Near" is defined to be "a distance that is within the diffusion dimension of minority carriers in the emitter semiconductor." This dimension is typically of
5 order 0.1 micron or more. The calculated diffusion length of electrons in p type InSb doped to 2×10^{20} per cc is of order 7 microns and 5.5 microns in InAs. However, observed Auger lifetimes of 1 picosecond suggest the diffusion
10 length is of order 1 micron. As will be appreciated by those skilled in the art, this dimension is well within current manufacturing state of the art. Accordingly, the catalyst metal 302 and 404 or the thin metal contact underlayer 402 may serve as both the catalytic collector and an emitter positive electrical connection. This also
15 reduces the cost and complexity of fabrication.

Figure 5 shows a cross section 500 of a solid state surface catalysis reactor device similar to that illustrated in Figure 4 and with reaction accelerator-decelerator materials 502 surrounding or adjacent to
20 catalyst structures 404. As described with reference to Figure 2, in an exemplary embodiment, the catalyst clusters may further include chemical surface reaction activators, accelerators or decelerators placed in their proximity, such as oxides or other materials. As shown, the catalytic
25 collector includes the catalyst structures 404, an optional thin electrode underlayer 402, and catalyst accelerators or decelerators 502 such as oxides. For example, oxides of the catalyst itself, or oxides of cerium, titanium or aluminum may be formed between the
30 catalyst islands or layers. The distance a hot electron must travel through the catalyst 404 and thin electrode underlayer 402 is preferably less than several times the total energy mean free path.

Figure 6 shows a cross section 600 of the solid state
35 surface catalysis reactor device including a single metal

element 605 that is at the same time an electrical connection to the emitter, the underlayer of the catalytic collector and forms the metal element of a Schottky diode.

Shown in Figure 6 is a solid state surface catalysis reactor device using a Schottky diode. Reactants adsorb on the catalytic collector 605, 606 and 607. A Schottky diode is formed between the thin metal underlayer 605, the more heavily doped semiconductor 604 shown as n type for illustration appropriate for the hot carrier being hot electrons, the lesser doped semiconductor region 601, and the thicker negative electrical connection 606. Bus bar 602 provides the electrical connection for the current-carrying, positive, thin electrode 605. In operation, the diode is pulsed with a forward bias, that is, electrode 606 is pulsed negative with respect to positive electrode 605, consuming electric power. This triggers surface reactions on the catalyst ensemble 607 and causes products to be formed. Excess reaction energy may produce a burst of hot electrons which travel through the thin catalyst structure 607 and element 605, surpass the Schottky barrier potential and enter the diode regions 601 and 604, forward biasing the diode and producing electric power.

The reversible nature of this embodiment is shown for illustration. The reaction stimulation properties of the same device may be its principle function. The electrical generation properties may be the principle function.

Figure 7 illustrates the electronic energy levels diagram 700 of the elements of the solid state surface catalysis reactor device appropriate for the case where the hot carrier is a hot electron. These elements include an adsorbate 702, catalyst 704, positive electrode or electrical connection 718, electrode junction, highly doped semiconductor in the collector-emitter region 706, p doped semiconductor region 708, p-n junction region 710, n doped 712 and the heavily n doped 714 region.

In the stimulation mode, a forward bias 716 drives electrons from the n+ region 714 where they are majority carriers, into the p-n junction 710, into the p type region 708 of the semiconductor where they are minority carriers,
5 into the catalyst 704, and then to the catalyst surface where they interact with the adsorbate 706. The hot electron excites states in the adsorbate which stimulate reactions.

In the generation mode, an energy decay path in the
10 excited state of the adsorbate creates hot electrons on the catalyst surface; the hot electrons then travel through the catalyst to the p type semiconductor region and then continue to the p-n junction 710 where the internal electric fields in the semiconductor sweep them over to the
15 n+ region 714, creating a forward bias, which becomes a source of electric power.

In this and all other embodiments, the effectiveness of the stimulator, generator and reactor may be greatly enhanced by providing reactants in the gas phase. In this
20 case, the adsorbates on the catalyst surface interact with the hot carriers. When a liquid covers the catalyst, multiple layers of adsorbate absorb the hot electron and diminish its effectiveness. Thus, a point of novelty of this invention also include the use of forward biased
25 devices for the purpose of reaction stimulation or electric generation.

While the invention has been particularly shown and described with respect to a preferred embodiment thereof, it will be understood by those skilled in the art that the
30 foregoing and other changes in form and details may be made therein without departing from the spirit and scope of the invention. For example, those skilled in the art will appreciate that the features of the invention may sometimes be used to advantage without a corresponding use of the
35 other features shown or described herein above. Similarly,

some features may be combined, within the scope and equivalents of the present invention, to achieve a desired result.

CLAIMS

We claim:

5 1. A solid state surface catalysis excitation
transfer reaction apparatus comprising:
 a catalytic collector; and
 an excitation emitter including a p-n junction diode
whose excitation band structure is coupled to excitation
10 band structure associated with the catalytic collector,
 wherein one or more energies associated with reactions
of adsorbates occurring in the catalytic collector are
converted into excitations and transported to the
excitation emitter where emitter excitations are generated
15 and converted into one or more forms of energy.

20 2. The apparatus as claimed in claim 1, wherein the
reactions of adsorbates occur on a surface of the catalytic
collector.

 3. The apparatus as claimed in claim 1, wherein the
reactions of adsorbates occur with a surface of the
catalytic collector.

25 4. The apparatus as claimed in claim 1, wherein the
one or more energies include one or more excited reactant
molecular vibrations.

30 5. The apparatus as claimed in claim 1, wherein the
one or more energies include one or more molecule-surface
vibrations.

 6. The apparatus as claimed in claim 1, wherein the
one or more energies include one or more atom-surface
35 vibrations.

7. The apparatus as claimed in claim 1, wherein the one or more energies include one or more adsorption reactions.

5

8. The apparatus as claimed in claim 1, wherein the one or more energies include one or more chemical reactions.

10 9. The apparatus as claimed in claim 1, wherein the one or more energies include one or more excited electronic states.

15 10. The apparatus as claimed in claim 1, wherein the excitations include one or more hot carriers.

11. The apparatus as claimed in claim 1, wherein the excitations include one or more electromagnetic fields.

20 12. The apparatus as claimed in claim 1, wherein the emitter excitations include one or more minority carriers.

25 13. The apparatus as claimed in claim 1, wherein the emitter excitations include one or more hot carriers.

14. The apparatus as claimed in claim 1, wherein the emitter excitations include carrier diffusion.

30 15. The apparatus as claimed in claim 1, wherein the emitter excitations include coupling electric fields.

16. The apparatus as claimed in claim 1, wherein the emitter excitations include one or more excitons.

17. The apparatus as claimed in claim 1, wherein the emitter excitations include one or more plasmons.

18. The solid state surface catalysis excitation
5 transfer reaction apparatus as claimed in claim 1, wherein the catalytic collector is in contact with the emitter.

19. The apparatus as claimed in claim 1, wherein the p-n junction diode is forward biased.
10

20. The apparatus as claimed in claim 1, wherein the emitter excitations are created when the p-n junction becomes forward biased.

21. The apparatus as claimed in claim 20, wherein an electric potential applied across the p-n junction diode causes a forward bias in the p-n junction diode.
15

22. The apparatus as claimed in claim 20, wherein optical absorption of photons in the p-n junction diode causes the forward bias in the p-n junction diode.
20

23. The apparatus as claimed in claim 10, wherein the one or more hot carriers include one or more hot electron.
25

24. The apparatus as claimed in claim 1, wherein the p-n junction diode includes a p-type emitter region and an n-type base.

25. The apparatus as claimed in claim 1, wherein the p-n junction diode includes a highly doped p+ region.
30

26. The apparatus as claimed in claim 24, wherein the p-type emitter region is highly doped.
35

27. The apparatus as claimed in claim 1, wherein the p-n junction diode includes a highly doped n+ region.

28. The apparatus as claimed in claim 24, wherein the
5 n-type base is highly doped.

29. The apparatus as claimed in claim 1, wherein the excitation emitter is fabricated from semiconductor material that includes any one or combination selected from
10 In, Ga, As and Sb.

30. The apparatus as claimed in claim 1, wherein the excitation emitter is fabricated from semiconductor material that includes any one or combination selected from
15 In, Sb, Bi, and Tl.

31. The apparatus as claimed in claim 1, wherein the excitation emitter is fabricated from semiconductor material that includes any one or combination selected from
20 Hg, Cd, and Te.

32. The apparatus as claimed in claim 31, wherein a concentration of cadmium (Cd) is between 2% and 3%.

25 33. The apparatus as claimed in claim 1, wherein a distance from a p-n junction in the p-n junction diode to the catalytic collector is less than three times a diffusion length of minority carrier electrons in the p-n junction diode.

30

34. The apparatus as claimed in claim 1, where the catalytic collector further includes:

a catalyst,

wherein total path traveled by energetic carriers
35 between a catalyst surface exposed to adsorbate reactants

and the excitation emitter is less than three times the total energy mean free path of the energetic carriers along the path.

5 35. The apparatus as claimed in claim 1, wherein ballistic carrier transport is used to transport energetic carriers in the catalytic collector and the excitation emitter.

10 36. The apparatus as claimed in claim 1, wherein the apparatus further includes an ohmic electrical connection connecting the catalytic collector and the excitation emitter.

15 37. The apparatus as claimed in claim 1, wherein the apparatus further includes a tunneling Schottky junction connecting the catalytic collector and the emitter.

20 38. The apparatus as claimed in claim 34, wherein the catalyst includes one or more catalyst clusters.

25 39. The apparatus as claimed in claim 38, wherein the catalyst further includes one or more reaction accelerator-decelerator surrounding the one or more catalyst clusters.

 40. The apparatus as claimed in claim 39, wherein the one or more reaction accelerator-decelerator include an oxide.

30 41. The apparatus as claimed in claim 40, wherein the oxide includes one selected from titanium, cerium, rare earth metals, tin, lead, and aluminum.

35 42. The apparatus as claimed in claim 40, wherein the oxide includes material of the catalyst.

43. The apparatus as claimed in claim 38, wherein the catalyst further includes one or more reaction accelerator-decelerator adjacent to the one or more catalyst clusters.

5

44. The apparatus as claimed in claim 38, wherein the catalyst further includes one or more reaction accelerator-decelerator in contact with the one or more catalyst clusters.

10

45. The apparatus as claimed in claim 34, wherein the catalyst has a Debye frequency less than the vibration decay frequency of the dominant mode of energy relaxation of at least one of adsorbate reactants.

15

46. The apparatus as claimed in claim 1, wherein the catalytic collector has Debye temperature less than 500 degrees Kelvin.

20

47. The apparatus as claimed in claim 34, wherein the catalyst includes material selected from any one of Au, Ag, Pt, Pd, Cu, In, Fe, Ni, An, and Mo.

25

48. The apparatus as claimed in claim 34, wherein the catalyst is formed into metal clusters.

49. The apparatus as claimed in claim 34, wherein the catalyst is formed into a quantum confinement structure.

30

50. The apparatus as claimed in claim 1, wherein the catalytic collector further includes at least one electrode underlayer metal formed between the excitation emitter and a catalyst in the catalytic collector.

51. The apparatus as claimed in claim 50, wherein the electrode underlayer metal forms a substrate for one or more catalysts in the catalytic collector.

5 52. The apparatus as claimed in claim 50, wherein the electrode underlayer metal forms a substrate for one or more reaction accelerator-decelerator in the catalytic collector.

10 53. The apparatus as claimed in claim 50, wherein the electrode underlayer metal has a thickness such that total energy mean free path of energetic carriers in the electrode underlayer metal is less than three times energy mean free path of the excitations going through it.

15 54. The apparatus as claimed in claim 50, wherein an ohmic junction is formed between the electrode underlayer metal and the excitation emitter.

20 55. The apparatus as claimed in claim 50, wherein a tunneling Schottky junction is formed between the electrode underlayer metal and the excitation emitter.

25 56. The apparatus as claimed in claim 50, wherein an almost ohmic junction is formed between the electrode underlayer metal and the excitation emitter.

30 57. The apparatus as claimed in claim 1, wherein the apparatus further includes an optical cavity coupled to a region of adsorbate reactions.

58. The apparatus as claimed in claim 57, wherein the optical cavity is tuned to a selected energy level transition in the excitation band structure of at least one

of the excitation emitter, the catalytic collector, and the adsorbate.

59. The apparatus as claimed in claim 57, wherein the
5 optical cavity includes dielectric micro cavities.

60. The apparatus as claimed in claim 57, wherein the optical cavity stimulates emission of radiation.

10 61. The apparatus as claimed in claim 57, wherein the optical cavity stimulates energy transitions of the excitation band structure of the excitation emitter.

15 62. The apparatus as claimed in claim 1, wherein the one or more forms of energy include pulsed energy.

63. The apparatus as claimed in claim 62, wherein the one or more forms of energy include pulsed electrical energy.

20 64. The apparatus as claimed in claim 62, wherein the one or more forms of energy include pulsed optical energy.

25 65. A method of converting adsorbate reaction energy into power, comprising:

coupling one or more excitation band structures of an adsorbate-catalyst into one or more excitation band structures of an excitation emitter;

30 optimizing the coupling to a diode in the excitation emitter; and

converting one or more excitations in the diode to power.

66. The method of claim 65, wherein the coupling includes forming a catalytic collector in the adsorbate-catalyst with one or more quantum surface structures.

5 67. The method of claim 65, wherein the coupling includes tuning one or more optical cavities to a frequency of the one or more excitation band structures of at least one of the adsorbate-catalyst and the excitation emitter.

10 68. The method of claim 65, wherein the optimizing includes forming a region between the catalytic collector and the excitation emitter, the region having a thickness of less than three energy mean free paths of electrons of the catalytic collector and the excitation emitter.

15 69. The method of claim 65, wherein the optimizing includes selecting a substrate with band gap energy equal to a selected excitation in the adsorbate-catalyst system.

20 70. The method of claim 65, wherein the optimizing includes adjusting a forward bias of the diode such that a conduction band of the diode is equal to a selected excitation in the adsorbate-catalyst system.

25 71. The method of claim 65, wherein the coupling includes selecting a catalyst with Debye frequency lower than a selected energy level of the one or more excitation structures of the adsorbate-catalyst system.

30 72. A method of converting reaction energy into power, comprising:
 converting one or more adsorbate reactants into hot carriers;
 keeping the hot carriers hot while the hot carriers
35 are transported to a diode;

converting the hot carriers into a forward bias in the diode.

73. The method of claim 72, wherein the method
5 further includes:
converting the hot carriers into minority carriers;
conveying the minority carriers to a p-n junction
region of the diode; and
generating a forward bias to generate power.

10

74. The method of claim 73, wherein the power
includes electricity.

75. The method of claim 72, wherein the method
15 further includes:
forming a population inversion by the hot carriers in
the diode; and
extracting optical energy.

20 76. The method of claim 75, wherein the extracting
includes extracting laser action.

77. The method of claim 75, wherein the extracting
includes extracting super-radiant emissions.

25

78. The method of claim 72, wherein the method
further includes:

30 modifying one or more electron density of a catalytic
collector to a selected range of energy transitions of one
or more excitation band structures of an adsorbate-catalyst
system having the adsorbate reactants.

79. The method of claim 78, wherein the modifying
includes forming one or more catalyst monolayers.

35

80. The method of claim 78, wherein the modifying includes forming one or more ordered electron-reflective structures on a surface exposed to the adsorbate reactants.

5 81. The method of claim 78, wherein the modifying includes forming one or more ordered hole-reflective structures on a surface exposed to the adsorbate reactants.

10 82. The method of claim 78, wherein the modifying includes forming one or more hot electron Fabry-Perot modes of a thin-film electron interferometer.

15 83. The method of claim 78, wherein the modifying includes forming one or more catalyst monolayers.

84. The method of claim 78, wherein the modifying includes forming one to one hundred catalyst monolayers.

20 85. The method of claim 78, wherein the modifying includes forming one or more integer catalyst monolayers.

25 86. The method of claim 78, wherein the modifying includes forming one or more electron interferometer structures to cause a plurality of electron path reflections.

87. The method of claim 72, wherein the method further includes adding one or more expendable additives to the adsorbate reactants.

30 88. The method of claim 87, wherein the expendable additives include one or more catalyst materials.

89. The method of claim 87, wherein the expendable additives include one or more reaction accelerator-decelerator materials.

5 90. The method of claim 72, wherein the one or more adsorbate reactants have a partial pressure such that no more than one monolayer for each of the one or more adsorbate reactants is formed.

10 91. The method of claim 90, wherein the partial pressure is less than ten atmospheres.

15 92. The method of claim 72, wherein at least one of the adsorbate reactants is gaseous.

 93. The method of claim 72, wherein the one or more adsorbate reactants include one or more decelerator materials.

20 94. The method of claim 72, wherein the one or more adsorbate reactants include one or more accelerator materials.

25 95. The method of claim 72, wherein the one or more adsorbate reactants include one or more hydrocarbon chains.

 96. The method of claim 72, further including:
cooling the diode with a heat of vaporization of the one or more adsorbate reactants.

30 97. The method of claim 72, further including:
cleaning a catalyst by a reaction of the one or more adsorbate reactants.

98. A reversible solid state surface catalysis
excitation transfer reaction apparatus comprising:

a catalytic collector; and

an excitation emitter whose excitation band structure
5 is coupled to excitation band structure associated with the
catalytic collector,

wherein one or more energies associated with reactions
of adsorbates occurring in the catalytic collector are
converted into excitations and transported to the
10 excitation emitter where emitter excitations are generated
and converted into one or more forms of energy, and

wherein an energy applied to the excitation emitter
creates the emitter excitations, the emitter excitations
transported to adsorbates in the catalytic collector where
15 the transported emitter excitations energize the
excitations, the excitations causing reaction stimulation
in the catalytic collector.

99. The apparatus as claimed in claim 98, wherein the
20 energy applied to the excitation emitter is pulsed electric
power.

100. The apparatus as claimed in claim 98, wherein
the reaction stimulation generates hot carriers.
25

101. The apparatus as claimed in claim 100, wherein
the hot carriers further stimulate additional reactions.

102. A method of stimulating reactions, comprising:
30 creating hot carriers in an excitation emitter, the
excitation emitter in contact with a catalytic collector by
applying power to a diode in the excitation emitter;

transporting the hot carriers originating in the diode
into the catalytic collector having catalyst material;

manipulating thickness properties of the catalyst material such that the hot carriers remain hot while they are transported to a surface of the catalytic collector, the surface being exposed to reactants.

5

103. The method of claim 102, wherein an electrical power pulse is applied to forward bias the diode.

104. The method of claim 102, wherein the power
10 applied includes electrical power pulse with duration shorter than a lifetime of a longest lived excited state of the hot carriers.

105. The method of claim 102, wherein the power
15 applied includes electrical power pulse with duration shorter than a lifetime of polariton states.

106. The method of claim 102, wherein the power
20 applied includes electrical power pulse with duration less than 1 nanosecond.

107. The method of claim 102, wherein the power
25 applied includes electrical power pulse with duty cycle less than 1/2.

108. The method of claim 102, wherein the power
30 applied includes electrical power pulse with repetition times comparable to or less than an average time during which gaseous reactants can replenish a surface of depleted reactants.

109. The method of claim 102, wherein the power
35 applied includes electrical power pulse with repetition rate higher than 50 megahertz.

110. The method of claim 102, wherein the reactants have a partial pressure such that one monolayer forms for each of the reactants on a surface of the catalyst material.

5

111. The method of claim 102, wherein at least one of the reactants is gaseous.

112. The method of claim 102, wherein the method
10 further includes:

modifying one or more electron density of the catalytic collector to a selected range of energy transitions of one or more excitation band structures of an adsorbate-catalyst system having the reactants.

15

113. The method of claim 112, wherein the modifying includes forming one or more catalyst monolayers.

114. The method of claim 112, wherein the modifying
20 includes forming one or more ordered electron-reflective structures on the surface exposed to the reactants.

115. The method of claim 112, wherein the modifying
25 includes forming one or more ordered hole-reflective structures on the surface exposed to the reactants.

116. The method of claim 112, wherein the modifying includes forming one or more hot electron Fabry-Perot modes of a thin-film electron interferometer.

30

117. The method of claim 112, wherein the modifying includes forming one or more catalyst metal monolayers.

118. The method of claim 112, wherein the modifying includes forming one to one hundred catalyst metal monolayers.

5 119. The method of claim 112, wherein the modifying includes forming one or more integer catalyst metal monolayers.

10 120. The method of claim 112, wherein the modifying includes forming one or more electron interferometer structures to cause a plurality of electron path reflections.

15 121. The method of claim 102, wherein the method further includes adding one or more expendable additives to the reactants.

20 122. The method of claim 121, wherein the expendable additives include one or more catalyst materials.

 123. The method of claim 121, wherein the expendable additives include one or more reaction accelerator materials.

25 124. The method of claim 121, wherein the expendable additives include one or more reaction decelerator materials.

30 125. The method of claim 102, wherein the reactants include hydrocarbon chains.

 126. The method of claim 102, wherein the reactants deposit one or more compounds on the catalytic collector.

127. The method of claim 102, wherein the reactants include one or more compounds that form the catalytic collector.

5 128. The method of claim 102, wherein reaction stimulated by the hot carriers cause a surface explosion.

129. The method of claim 102, wherein reaction stimulated by the hot carriers cause an autocatalyzed chain
10 reaction.

130. The method of claim 102, further including cooling the diode with heat of vaporization of the reactants.

15 140. A solid state surface catalysis excitation transfer reaction apparatus comprising:
a catalytic collector; and
an excitation emitter whose excitation band structure
20 is coupled to excitation band structure associated with the catalytic collector,

wherein an energy applied to the excitation emitter creates one or more emitter excitations, the emitter excitations transported to reactants in the catalytic
25 collector where the transported emitter excitations energize excitations in the catalytic collector, the excitations stimulating reactions.

141. The apparatus as claimed in claim 140, wherein
30 the emitter excitations include minority carriers.

142. The apparatus as claimed in claim 140, wherein the emitter excitations include hot carriers.

143. A solid state surface catalysis excitation transfer reaction apparatus comprising:

a catalytic collector; and

an excitation emitter whose excitation band structure
5 is coupled to excitation band structure associated with the catalytic collector,

wherein one or more pulses of excitation associated with reactions of adsorbates occurring in the catalytic collector are converted into one or more second excitations
10 and transported to the excitation emitter where emitter excitations are generated and converted into one or more forms of energy.

144. The apparatus of claim 143, wherein the
15 reactants include gaseous reactants.

145. The apparatus of claim 143, wherein the pulses of excitation include excited reactant molecular vibrations.
20

146. The apparatus of claim 143, wherein the reactions of adsorbates occur on a surface of the catalytic collector.

147. The apparatus of claim 143, wherein the reactions of adsorbates occur with a surface of the catalytic collector.
25

148. The apparatus of claim 143, wherein the emitter
30 excitations include hot carriers.

149. The apparatus of claim 143, wherein the emitter excitations include minority carriers.

150. The apparatus of claim 149, wherein the one or more second excitations include hot carriers.

SOLID STATE SURFACE CATALYSIS REACTOR

ABSTRACT OF THE INVENTION

5 A method and apparatus to stimulate chemical reactions
on a catalyst surface using electricity, and the reverse
process to convert energy released from chemical reactions
into electricity. A reversible emitter generates electrons
which are injected into reactants on the catalyst surface,
10 exciting chemically reactive vibrational resonances. Hot
electrons created in the emitter region of a semiconductor
junction diffuse to the co-located collector region and
catalyst surface. Catalyst clusters or films bonded on the
collector surface transfer the hot electrons to or from the
15 catalyst surface having adsorbed reactants. The dimension
of the catalyst-collector is less than the energy mean free
path of hot electrons. The hot electrons excite reactant
vibrations before thermalizing with the substrate lattice
thereby accelerating reactions. The hot electrons are also
20 generated by the same reactions on a catalyst surface. The
method and apparatus is reversible and may be operated as
an electric generator using chemical reactions.

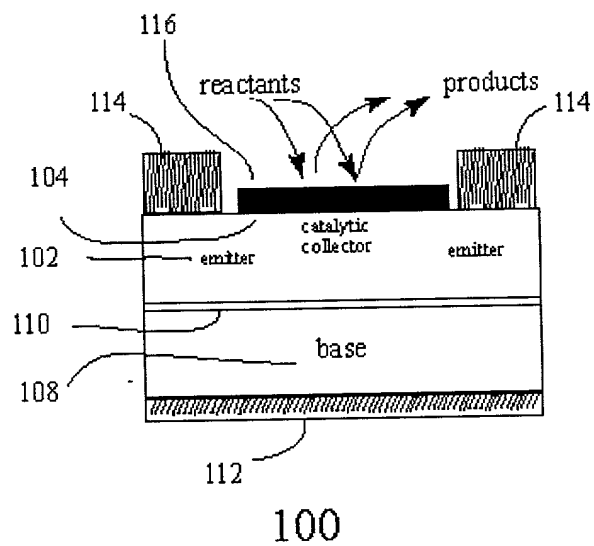


Figure 1

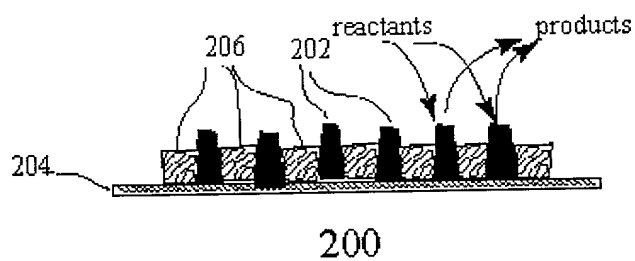


Figure 2

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Date of Deposit: August 3, 2000

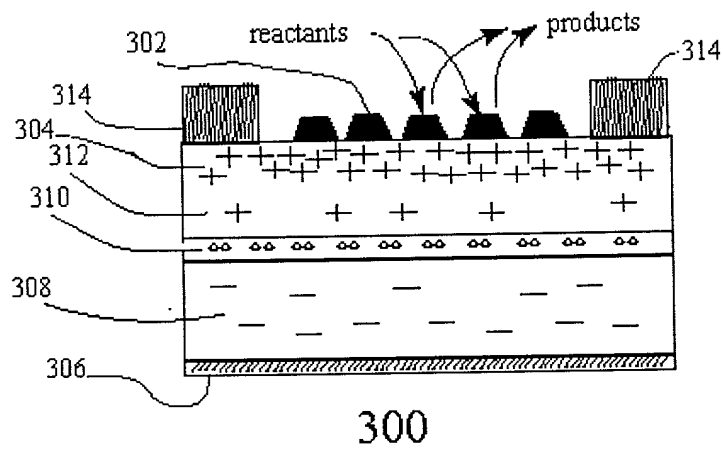


Figure 3

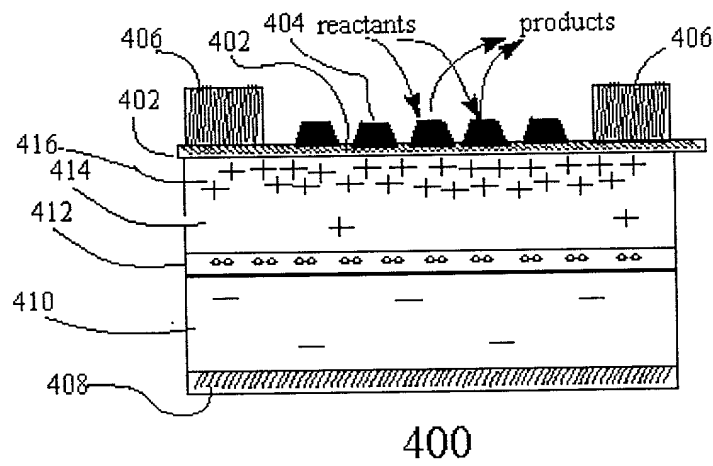


Figure 4

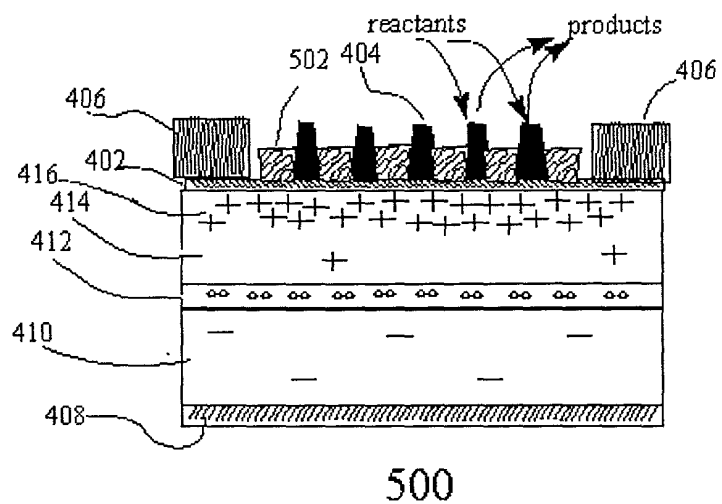


Figure 5

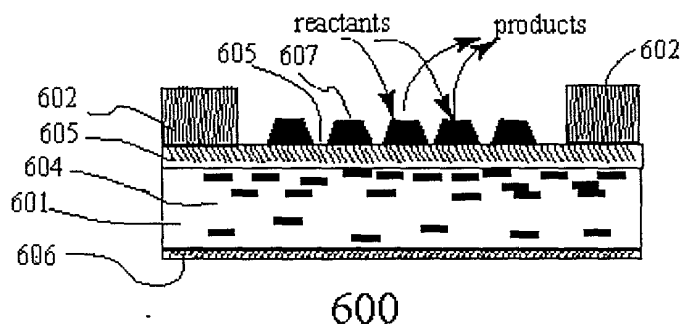


Figure 6

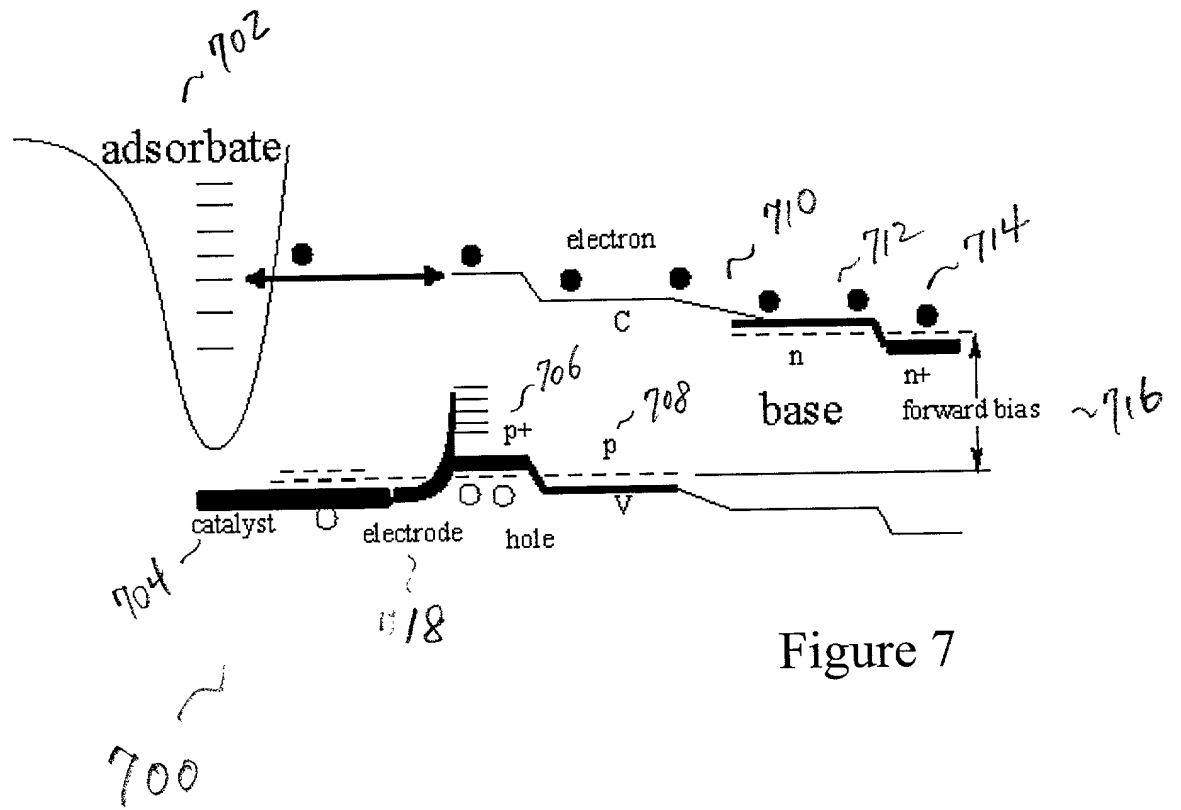


Figure 7

DECLARATION AND POWER OF ATTORNEY

As the below named inventor, we hereby declare that:

Our residences, post office addresses and citizenships are as stated below next to our names.

Anthony C. Zuppero
6854 East Sunnyside Road
Idaho Falls, Idaho 83406

Jawahar M. Gidwani
2335 Leavenworth
San Francisco, CA 94133

We believe that we are the original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled **SOLID STATE SURFACE CATALYSIS REACTOR**, the specification which is being filed herewith.

We hereby state that we have reviewed and understand the contents of the above-identified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

We hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application(s) for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

PRIOR FOREIGN APPLICATION(S)

Number	Country filed	Day/month/year	Priority Claimed Under 35 USC § 119

We hereby claim the benefit under Title 35, United States Code, §§ 119(e) of any United States provisional application(s) listed below:

PRIOR PROVISIONAL APPLICATION(S)

Application Number	Filing Date
60/186,567	March 2, 2000

We hereby claim the benefit under Title 35, United States Code § 120, of any United States application(s) listed below or under § 365(c) of any PCT international application(s) designating the United States of America listed below, and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application(s) in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

PARENT APPLICATION(S)

U.S. Parent or PCT Parent Application Number	Parent Filing Date	Parent Patent Number (if applicable)
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And we hereby appoint James David Jacobs (Reg. No. 24,299), Harry K. Ahn (Reg. No. 40,243), Frank Gasparo (Reg. No. 44,700) and Eunhee Park (Reg. No. 42,976) my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Please address all communications regarding this application to:

BAKER & McKENZIE
805 Third Avenue
New York, New York 10022

Please direct all telephone calls to Eunhee Park at (212) 751-5700.

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful and false statements may jeopardize the validity of the application or any patent issued thereon.

First Inventor: Anthony C. Zuppero

Inventor's Signature: _____

Date: _____

Residence: 6854 East Sunnyside Road
Idaho Falls, Idaho 83406

Citizenship: USA

Post Office Address: Same as above.

Second Inventor: Jawahar M. Gidwani

Inventor's Signature: _____

Date: _____

Residence: 2335 Leavenworth
San Francisco, CA 94133

Citizenship: USA

Post Office Address: Same as above.